

M24 TEST:REF COMPOUND

TWO TRIALS

PURPOSE

- Determine if a test compound is more or less volatile than a reference compound, for possible exclusion as VOC
- Improve the reproducibility of M24 for this purpose

TERMS

- MP methyl palmitate
- GLY glycerol
- PG propylene glycol
- EG₅ pentaethylene glycol
- DBP dibutyl phthalate
- RR response ratio *
- RRR relative response ratio*
- RPD relative percent difference*

TEST PROCEDURE

- Trial 1: 0.20 grams each of test compound and reference compound (MP) (0.40 g total) were dispensed neat into an evaporation pan and mixed. Each compound was prepared and measured in triplicate.
- Mixtures were place in an oven at 110 C for 1 hour per M₂₄

TEST PROCEDURE (CONT'D)

- Pans were removed after one hour, cooled, and weighed, and the non-volatile content was calculated
- The mixture was recovered with solvent and analyzed by FID for relative peak areas compared to a non-evaporated solution.

SAMPLES AFTER EVAPORATION



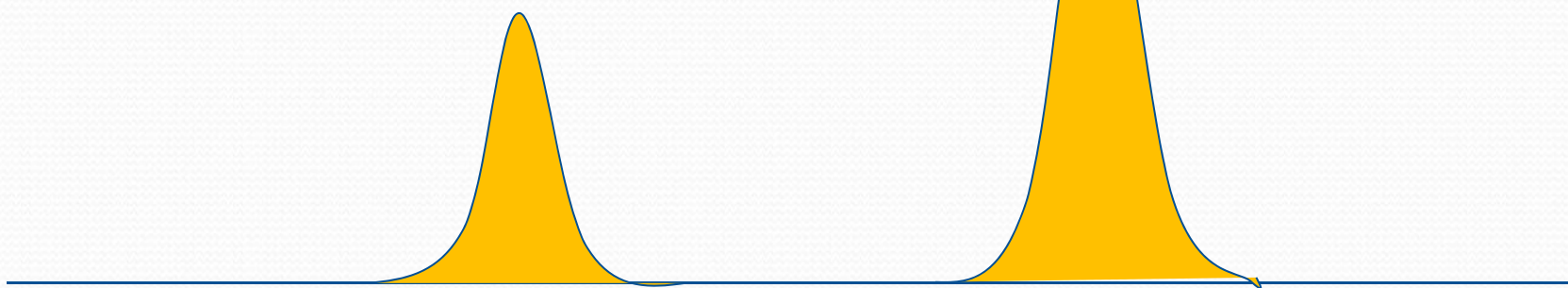
FID PEAK AREAS PRE- EVAP

GLY

5,000

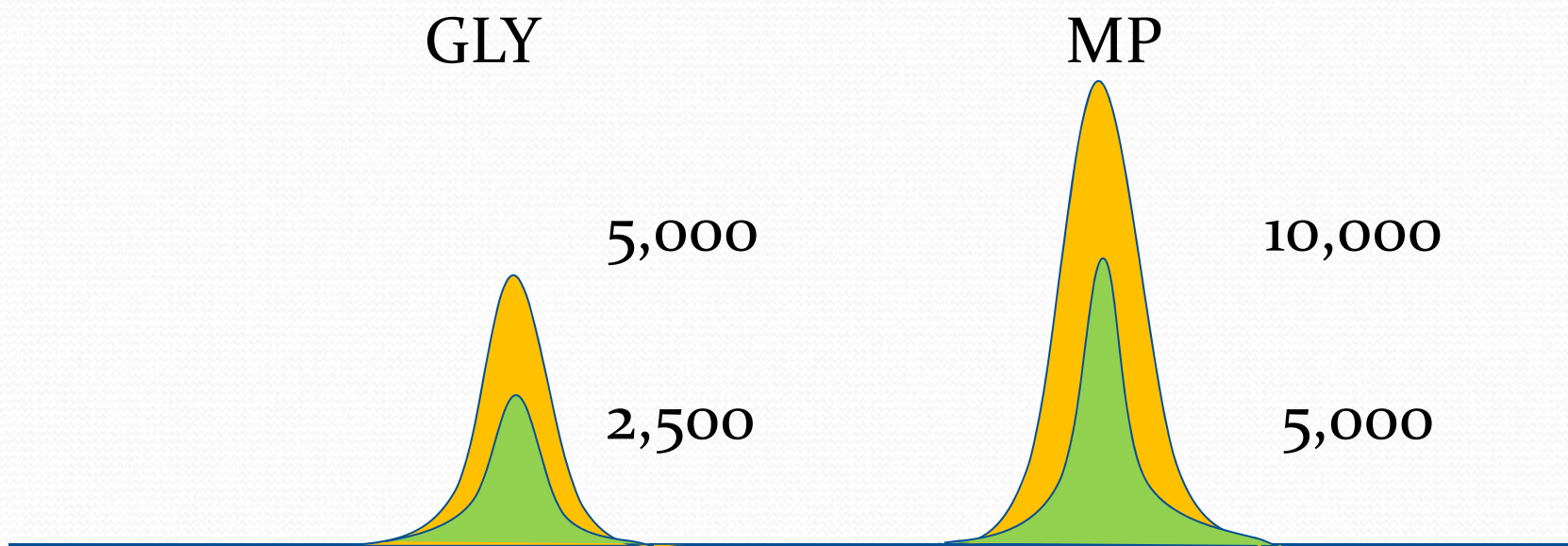
MP

10,000



Chromatographic peaks before evaporation

FID PEAK AREAS PRE- AND POST-



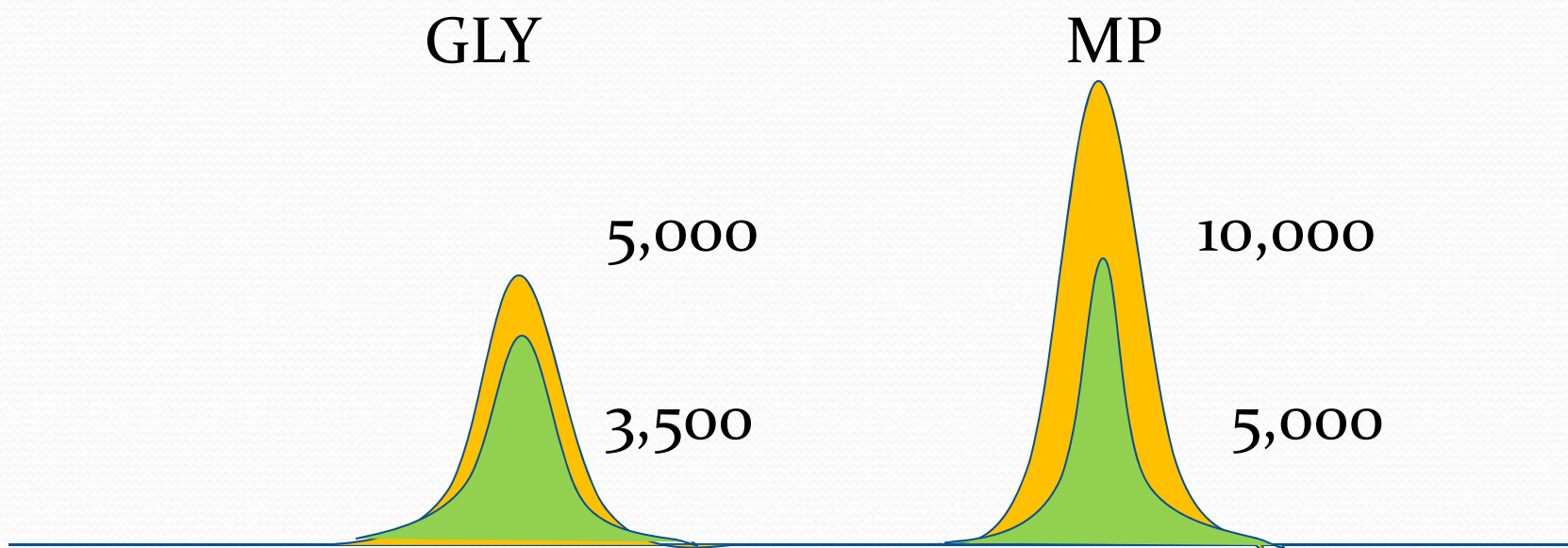
If compounds evaporate at about the same rate (50%)

RRR - RELATIVE FID PEAK AREAS, CALC

Example, both evaporate at the same rate

	Area (pre)	Area (post)
GLY	5,000	2,500
MP	10,000	5,000
RR	0.5	0.5
RRR (post/pre)	= 0.5/0.5	= 1 (equal)

FID PEAK AREAS PRE- AND POST-



If GLY evaporates more slowly

RRR- RELATIVE FID PEAK AREAS, CALC

Example, GLY evaporates more slowly than MP

	Area (pre)	Area (post)
GLY	5,000	3,500
MP	10,000	5,000
RR	0.5	0.7
RRR (post/pre)	= 0.7/0.5	= 1.4 (GLY less volatile)

PRECISION - RPD CALCULATION

Example, GLY:MP

Test 1	1.642
Test 2	1.559
Test 3	1.336
Avg	1.512

$$\begin{aligned} \text{RPD} &= (\text{Highest} - \text{lowest value}) / \text{Average} * 100 \\ &= (1.642 - 1.336) / 1.512 * 100 \\ &= 20.28\% \end{aligned}$$

RESULTS TRIAL 1

TEST:REF	%NV	RPD	RRR	RPD
EG5: MP	82.6	11.3	1.52 (less)	21.9
GLY: MP	83.7	4.9	1.51 (less)	20.3
PG: MP	38.2	6.9	0.00	NA (o)

SINGLE COMPOUND

MP	~60
GLY	~85
EG5	~95
PG	~ 0

TEST PROCEDURE TRIAL 2, MODS

- Reduce variability as much as possible
- Because of solid form at RT and difficulty mixing, MP changed for DBP
- Test compounds and reference compound (DBP) were dissolved in common solvent before evaporation, each compound tested in triplicate, still applying 0.20 g of each compound (0.40 g total)
- Trial 2 samples were photographed after removal from oven

RESULTS TRIAL 2

TEST:REF	%NV	RPD	RRR	RPD
GLY: DBP	62.6	10.6	0.60(more)	18.9
PG: DBP	36.6	6.1	0.00	NA (o)
EG5: DBP	72.8	7.1	1.40 (less)	8.9

SINGLE COMPOUND

MP	~60
GLY	~85
EG5	~95
PG	~ 0

PRECISION BOTH TRIALS

	NV	RRR
NEAT	<u>RPD</u>	<u>RPD</u>
• GLY:MP	4.9	20.3
• PG:MP	6.9	NA (o)
• EG5:MP	11.3	21.9
SOLN		
• GLY:DBP	10.6	18.9
• PG:DBP	6.1	NA (o)
• EG5:DBP	7.1	8.9

“BEADING”

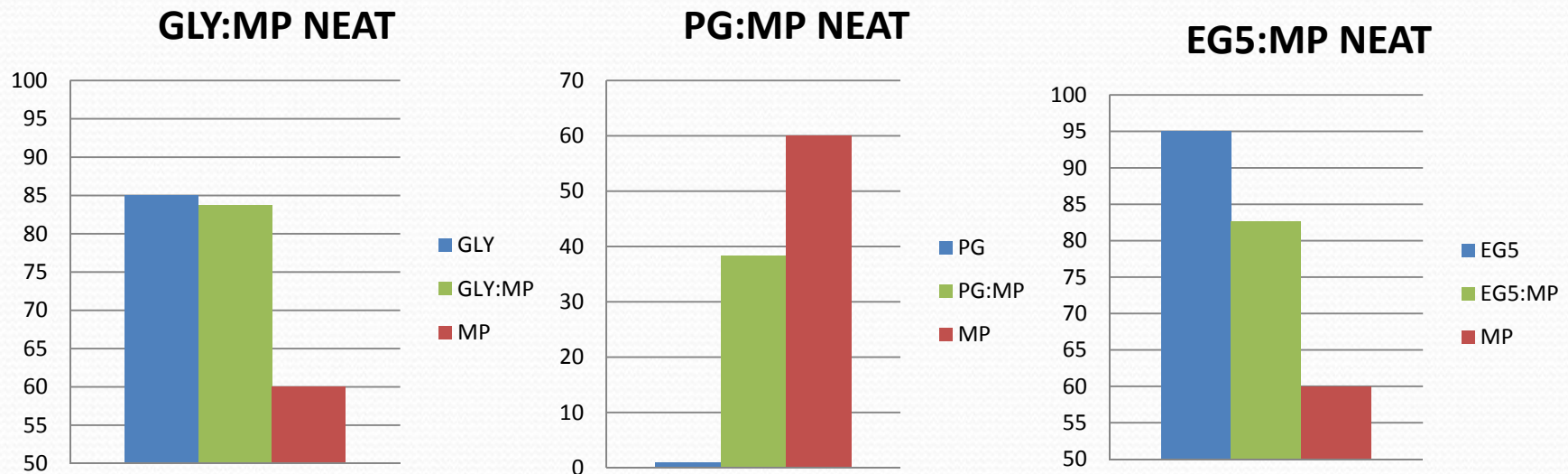


ADDITIONAL CONCERN

- Unexpected %NV and RRR results, compared to previously-determined %NV of neat (single) compounds

EXPECTED V FOUND %NV - NEAT

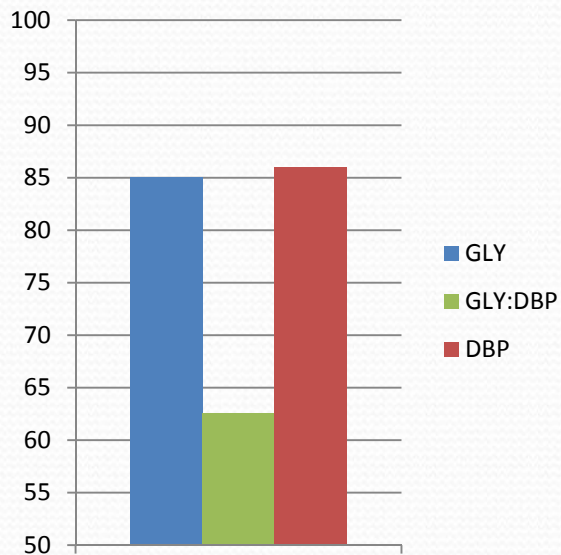
When added neat, the %NV of the mixture is higher than the average of the individual components



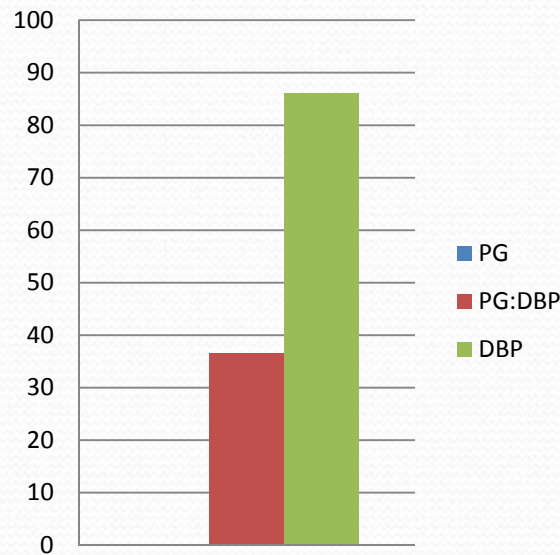
EXPECTED V FOUND %NV- SOLN

When added in solution, the %NV of the mixture is significantly lower than the average of individual components

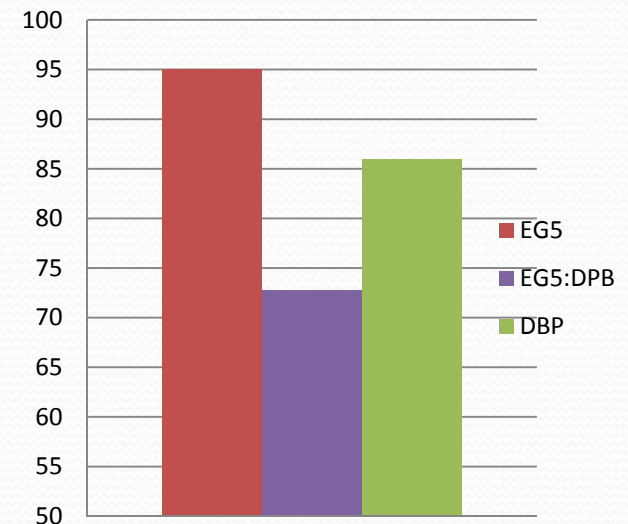
GLY:DBP IN SOLN



PG:DBP IN SOLN

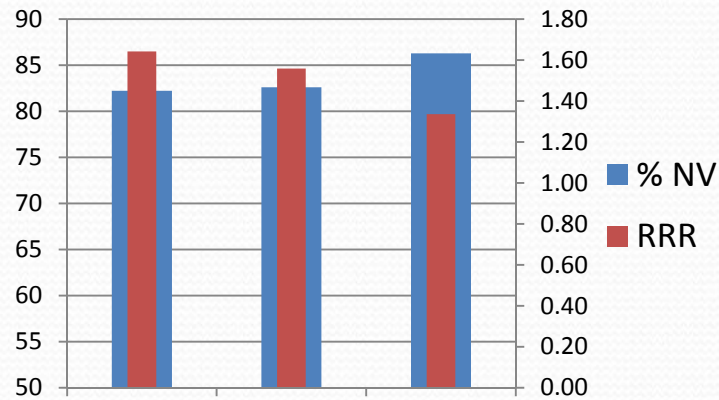


EG5:DBP IN SOLN

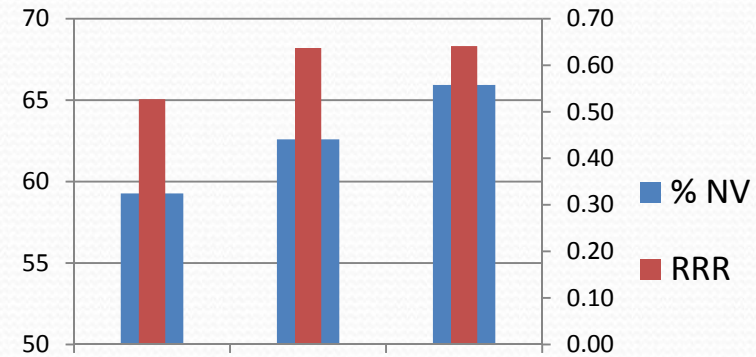


%NV v RRR NOT PREDICTABLE

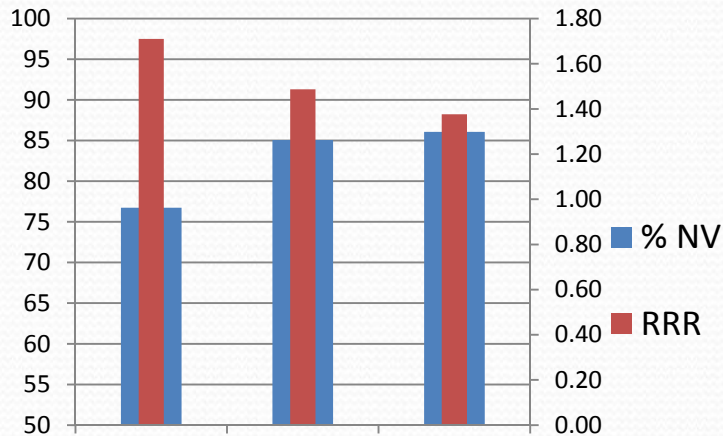
GLY:MP NEAT



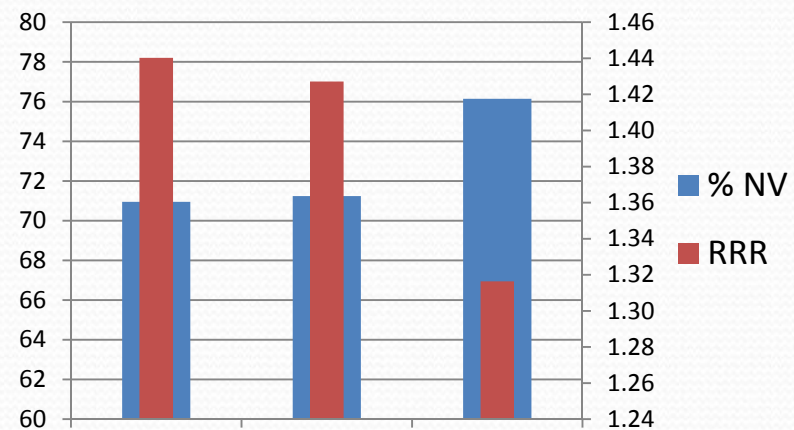
GLY:DBP IN SOLN



EG5:MP NEAT



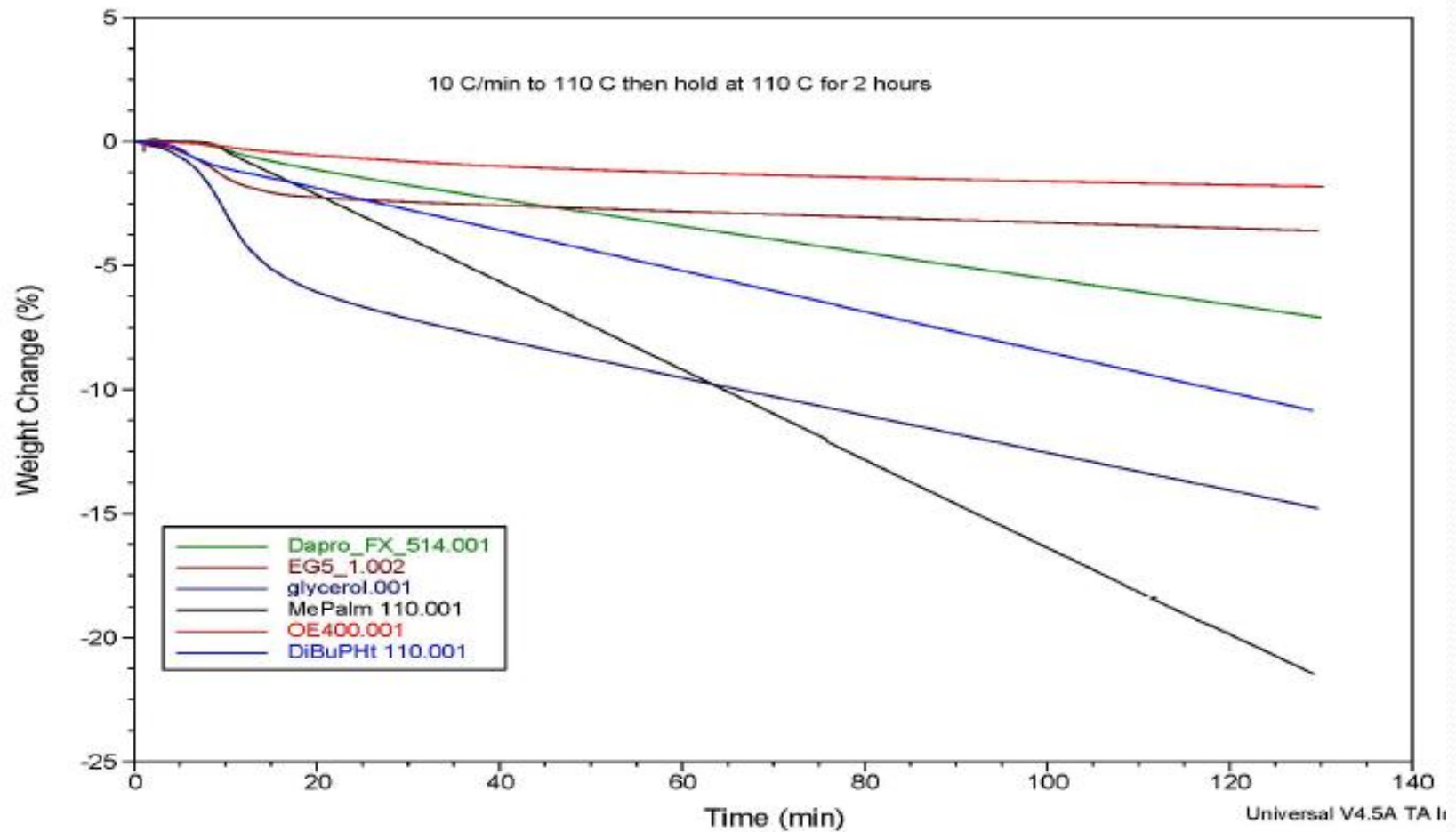
EG5:DBP IN SOLN



CONCLUSIONS

- Large variation in GC results. RPDs of approximately 20% are typical.
- Lower, but still large, variation in gravimetric results. RPDs above 10% occur. However, %NV unusable “as is”.
- Effect may be from “beading” of one compound on another, as photographed.
- Presence of reference compound and/or solvent introduces matrix effects.

TGA (Cal Poly SLO)



M24 TEST:REF

- Recommend investigating another method; suggest investigating to see if M24-equivalent results can be obtained via TGA