Agenda No. 10

# REFINERY FENCELINE MONITORING

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Cleaning the Air That We Breathe...

#### OPTICAL REMOTE SENSING TECHNOLOGIES

- Evolved significantly over last two decades -Rely on differential light absorption characteristics to ID gaseous pollutants
- Can be used to monitor / quantify emissions
- Fully automated / continuous



#### OPTICAL REMOTE SENSING TECHNOLOGIES

- Measurements around Houston Shipping Channel (TX)
  - -VOC emissions up to 11X higher than reported
- Similar observation with refineries around the world

   Actual VOC emissions much higher than those from current emissions

-Actual VOC emissions much higher than those from current emission estimation / reporting techniques



#### 35 Refinery Measurement Surveys Since 1988

### SCAQMD FENCELINE AIR MONITORING PROGRAM

#### **OBJECTIVES**

- Demonstrate feasibility / effectiveness of fenceline monitoring and remote sensing technologies
- Can we measure actual facility-wide emissions?
  - Improve existing emission inventory estimates
    Improve LDAR program and reduce
  - emissions
- Can we provide real-time alerts to downwind schools and communities?

As part of this program the SCAQMD initiated two pilot studies...



#### SCAQMD's PILOT STUDIES



FluxSense 🌍 Study

- FluxSense AB (Göteborg, Sweden)
- Mobile measurements
- Technology demonstration
- Facility-wide emission measurements

#### UCLA Study

- UCLA, EPA, SCAQMD collaboration
- Fixed measurements
- Technology demonstration



### FLUXSENSE PILOT STUDY



- Location: Carson; Tesoro and Phillips 66 refineries
- Technology used: Solar Occultation Flux (SOF; proprietary technology). Measured <u>mass</u> and <u>wind data</u> are used to calculate emission <u>flux (kg/s)</u> from the refinery. <u>Mobile</u> technique
- Duration: ~10 days (early October 2013)
- Cost: \$50K (~\$150K \$200K for complete survey)



### FLUXSENSE PILOT STUDY



### FLUXSENSE PILOT STUDY CONCLUSIONS

ng/m2

- Best Available Technology in Europe
- Could provide refineries with additional information to further reduce emissions
- Measured emissions exceed reported emissions
- Tesoro (Carson) among better run refineries
- Longer study needed to better characterize annual emissions









# UCLA PILOT STUDY



- Location: Carson; Tesoro refinery only
- Technology used: Differential Optical Absorption Spectroscopy (DOAS; UV-visible and IR ranges). <u>Stationary</u> techniques
  - I-DOAS
  - MAX-DOAS
  - LP-DOAS
  - FTIR

- Duration: Project began in 2011 (still ongoing)
- Cost: \$300,000



# IMAGING DOAS (I-DOAS)

horizonta

scanning

- Remote measurements of HCHO, NO<sub>2</sub>, and SO<sub>2</sub> emissions from smoke stacks and flares
- Portable and battery operated



- Preliminary evaluation successful
- No flaring events detected at Tesoro. Additional measurements will focus on landfill flares
- Not commercially available

Imaging DOAS System



MULTI-AXIS DOAS (MAX-DOAS)





- Remote quantification of facility wide emissions of HCHO, NO<sub>2</sub>, and SO<sub>2</sub>
- Preliminary evaluation of one unit was successful
- Measurements at Tesoro will be completed in 2014
- Not commercially available
  - SCAQMD will retain permanent ownership of two MAX-DOAS



# LONG PATH DOAS (LP-DOAS)

- Aromatic hydrocarbons monitoring
- Good alarm tool for accidental releases
- Developed by UCLA
- High stability and full automation
- Successful demonstration
- Not commercially available









- Commercial IMACC FTIR system loaned from EPA
- Wide variety of compounds detected with one measurement (e.g. greenhouse gases and criteria pollutants)
- Successful demonstration
- Approximate cost: \$150K \$200







#### Bay Area AQMD

Actions following the Chevron refinery fire in Richmond (August 6, 2012)

- Review current air monitoring capabilities (DRI report)
- Convene an "expert panel" to recommend advanced monitoring tools
- Develop a new rule "Petroleum Refining Emissions Tracking"
  - Refineries to propose and operate fenceline and community air monitoring systems
  - Rely on remote sensing (open-path) technology
  - Refineries to provide monitoring results to the community
  - Fenceline results not actionable
  - Draft rule by end of 2014



#### RECOMMENDATIONS

#### •Issue RFPs:

- Procure equipment or services to conduct a more comprehensive mobile emission survey to better characterize refinery emissions
  - Longer duration
  - Better wind data
- Procure I-DOAS after successful completion of current pilot study
- Technical assistance in developing a low-cost remote sensing optical "tent"
  - 24-hr operation
  - Leak ID/Community alert system

