

#### EPA Compliance Update for the Torrance Refinery

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### EPA Inspection Activity in 2016 at the Torrance Refinery

- In 2016 EPA conducted compliance inspections at the Torrance Refinery with state and local partners:
  - October 26–28: CAA inspection with the SCAQMD
  - November 1-4: 'Prevention of Accidental Chemical Releases' - CAA §112(r) and CalARP with Torrance FD and SCAQMD
  - November 28: Inspection of the TRC wastewater treatment plant with the SCAQMD
  - December 8: RCRA Subtitle C inspection with the California Department of Toxic Substances Control

An inspection is often EPA's first step in a multi-step process to bring facilities into compliance with federal law

## Programs Included in the Inspections

- Prevention of Accidental Releases CAA §112(r)
  - Reduce chemical risks at the local level
  - Prevent catastrophic releases of toxic, reactive, flammable or explosive chemicals
- Resource Conservation and Recovery Act
  - Protect against the hazards of waste disposal, reduce the amount of waste generated and ensure that wastes are managed safely

#### Clean Air Act – NESHAPs

 Establish standards, notification, emissions testing, monitoring, recordkeeping and reporting requirements for hazardous air pollutants such as fugitive emissions, mercury, asbestos and benzene.

## EPA Inspection: Alkylation Unit -Preliminary Findings

- TRC's toxic worst case scenario modelling of off-site impacts does not appear to meet regulatory requirements;
- TRC did not conduct a second flammable worst case scenario for railcars;
- TRC did not follow internal policies on operating procedures;

## EPA Inspection: Alkylation Unit – Preliminary Findings

- TRC's operating procedures appear to be deficient in several areas;
- TRC appears to be operating without the use or beyond the applicable use of safeguards;
- TRC did not correct deficiencies in equipment in a safe and timely manner.

## EPA Inspection: Assessment of RCRA Hazardous Waste

#### **Preliminary Observations**

329 bins of RCRA listed hazardous wastes on site for more than 1 year.

Storage of emulsified layer material skimmed off of the API separator (RCRA K049 hazardous waste) in two on-site tanks without a permit.

Storage of float from the gas flotation unit (RCRA K048 hazardous waste) in an in-ground concrete pit without a permit.

Management of heat exchanger bundle cleaning sludge (RCRA K050 hazardous waste) on a concrete pad without a permit.

# **Compliance Process**

- Field Inspection
- Inspection Report/Notify Facility of Findings
- Facility Response to Notice of Findings
- Finalization of Deficiency Assessment and Enforcement Determination
- If Enforcement Action is taken, several options are available:
  - Administrative Settlement for Injunctive Relief
  - Administrative Penalty Action
  - Expedited Settlement Agreement
  - Judicial Referral normally includes IR and a penalty

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