#### NOx RECLAIM WORKING GROUP MEETING

JUNE 16, 2021

JOIN ZOOM WEBINAR MEETING

HTTPS://SCAQMD.ZOOM.US/J/98344812021

MEETING ID: 983 4481 2021

TELECONFERENCE DIAL-IN: 1-669-900-6833

# Agenda

- Rulemaking Status on Landing Rules
- Ongoing Efforts and Next Steps

#### RULEMAKING STATUS ON LANDING RULES

### Rules Under Development



PR 1147.1 – Aggregate Facilities

Public Hearing: August 6, 2021



PR 1147.2 – Metal Melting and Heating Furnaces

Public Hearing: October 1, 2021



PR 1109.1 – Refinery Equipment

Public Hearing: September 3, 2021



PR 1159.1 – Nitric Acid Processing Tanks

Public Hearing: Second Quarter 2022



PAR 1147 – Miscellaneous Combustion Sources

Public Hearing: January 7, 2022



PAR 1153.1 – Commercial Food Ovens

Public Hearing: February 4, 2022

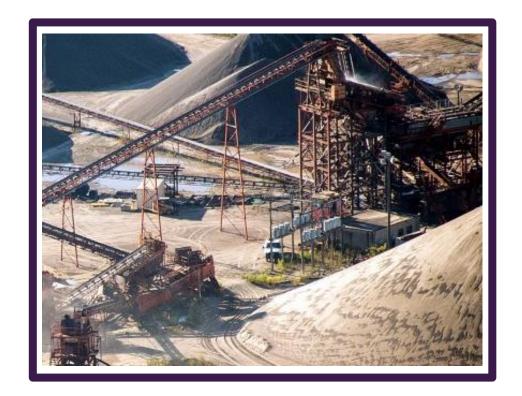
# PAR 1147 – Miscellaneous Combustion Sources

- Previous Working Group Meeting held March 10, 2021
- Working with equipment vendors and burner manufacturers
- Cost-effectiveness analysis for remaining equipment categories anticipated to be presented at the next Working Group Meeting
- Next Working Group Meeting:
   late June/early July
- Public Hearing moved to January 7, 2022



#### PR 1147.1 – Aggregate Facilities

- Released preliminary rule language and draft staff report on May 21, 2021
- Public Workshop held on May 26, 2021
- Staff is continuing to work with stakeholders on comments presented during Public Workshop
- Stationary Source Committee: June 18, 2021
- Public Hearing: August 6, 2021



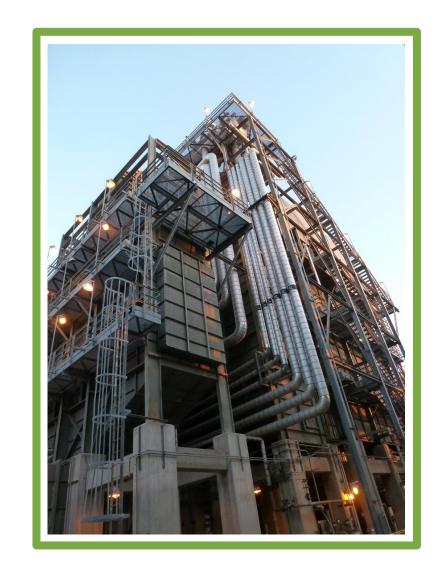
# PR 1147.2 – Metal Melting and Heating Furnaces

- Working Group Meeting held on February 2, 2021
- Meeting with the California Metals
   Coalition and individual facilities to obtain more information
- Next Working Group Meeting: Late June
- Public Hearing: October 1, 2021



#### PR 1109.1 – Refinery Equipment

- Working Group Meeting held on May 27, 2021
- Norton Engineering finalized review of revised cost data
- Staff proposed BARCT near limits for gas turbines and SMR heaters
- Staff is reassessing proposed BARCT limits, costeffectiveness, and incremental cost-effectiveness for:
  - Heaters and boilers (>40 MMBtu/hr)
  - FCCU with existing SCRs
  - Vapor incinerators and thermal oxidizers
- Ongoing meetings to address issues and concerns from stakeholders
- Public Hearing: September 3, 2021



# PR 429.1 – Start-up and Shutdown of Refinery Equipment

- Working Group Meetings for PR 429.1 are incorporated in the PR 1109.1 Working Group Meetings
- Discussed revised provisions at the May 27, 2021 PR 1109.1 Working Group
- Meeting with stakeholders to address issues and concerns
- Public Hearing: September 3, 2021 (with PR 1109.1)



# PR 1159.1 – Nitric Acid Processing Tanks

- Addresses NOx emissions from nitric acid processing tanks
- Staff in data gathering phase
- Public Hearing moved to 2<sup>nd</sup> Quarter 2022



https://tri-mer.com/tanks/polypro-tanks-case-study.html

# PAR 1153.1 – Commercial Food Ovens

- Staff identified six RECLAIM facilities which operate food ovens, smokers, or dryers that will be subject to Proposed Amended Rule 1153.1
- Staff in data gathering phase
- Food ovens at RECLAIM facilities will become subject to the requirements of Proposed Amended Rule 1153.1
- Public Hearing moved to February 4, 2022



# Adopted/Amended Rules for RECLAIM Transition and NOx Reductions



Rules 1146, 1146.1, 1146.2 – Boilers, Process Heaters, and Steam Generators

0.27



Rule 1118.1 – Non Refinery Flares

0



Rules 218, 218.2, 218.3

– Continuous Emissions
Monitoring Systems

N/A



Rule 1134 – Gas Turbines

1.8



Rule 1135 – Electricity Generating Facilities

1.7



Rule 1110.2 – Gaseous- and Liquid-Fueled Engines

0.29



Rule 1117 – Container Glass Melting/Sodium Silicate Furnaces

0.57

Total NOx Reductions = 4.63 tons per day\*

<sup>\*</sup> Sum of NOx reductions from RECLAIM facilities only. Some NOx reductions may be attributed to the 2015 RECLAIM shave.

## Landing Rules Staff is Revisiting

- Staff is proposing amendments for landing rules that have been adopted or amended to address:
  - Ammonia slip limits
  - Startup and shutdown provisions
  - References to Rules 218.2 and 218.3 for CEMS
- The following rules are scheduled for amendments:
  - Proposed Amended Rule 1134 Emissions of Oxides of Nitrogen from Stationary Gas Turbines (December 2021)
  - Proposed Amended Rule 1135 Emissions of Oxides of Nitrogen from Electricity Generating Facilities (November 2021)
  - Proposed Amended Rule 429 Start-Up and Shutdown Exemption Provisions for Oxides of Nitrogen (Rule 1146 and 1134 units; December 2021)
  - Proposed Rule 429.2 Startup and Shutdown Exemption Provisions for Oxides of Nitrogen (Rule 1135 units; November 2021)



Continue rulemaking activities

# Ongoing Efforts and Next Steps



Continue working with U.S. EPA, CARB, and stakeholders



Monthly RECLAIM and Regulation XIII NSR Working Group Meetings



Quarterly Stationary Source Committee updates

#### Contacts – RECLAIM & New Source Review

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To receive e-mail notifications for Regulation XX or Regulation XIII, sign up at: <a href="www.aqmd.gov/sign-up">www.aqmd.gov/sign-up</a>
To view proposed rules and supporting documentation, visit the South Coast AQMD Proposed Rules webpage at: <a href="http://www.aqmd.gov/home/rules-compliance/rules/scaqmd-rule-book/proposed-rules">http://www.aqmd.gov/home/rules-compliance/rules/scaqmd-rule-book/proposed-rules</a>

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