

Rule 1109.1: NOx Emissions from Petroleum Refineries and Related Operations

- Adopted November 5, 2021
- The most significant rulemaking for NOx emission reductions from combustion sources
- Established Best Available Retrofit Control Technology (BARCT) NOx emission limits for nearly 300 pieces of combustion equipment
- Estimated 7.5 tons per day of NOx upon full implementation



Applicability



9 Petroleum Refineries

- Chevron (El Segundo)
- Marathon (Carson)
- Marathon (Wilmington)
- Marathon Calciner
- Marathon Sulfur Recovery Plant
- Phillips 66 (Carson)
- Phillips 66 (Wilmington)
- Torrance Refining Company
- Ultramar (Valero)



3 Small Refineries

Asphalt Plants

- Lunday-Thagard DBA World Oil Refining (LTR)
- Valero Wilmington Asphalt Plant

Biodiesel Refinery

AltAir Paramount



4 Related Operations

Hydrogen Plants

- Air Liquide Large Industries
- Air Products and Chemicals (Carson & Wilmington)

Sulfuric Acid Plant

• Eco Services Operations

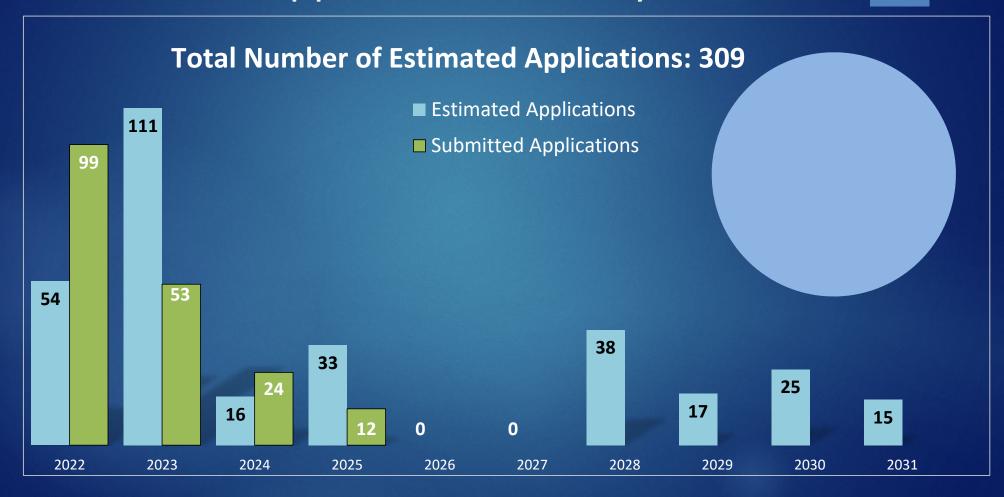
Rule 1109.1 Design

- Rule was designed to harmonize with individual refinery operations and needs
- Each refinery submitted an implementation plan that:
 - Considered individual refinery turnaround schedules
 - Incorporated phased permit application schedules
- Staggered rule design allowed for timely permit processing
- All initial Rule 1109.1 implementation plans have been issued
 - Two facilities requesting plan revisions in progress
- All Rule 1109.1 plans are available on South Coast AQMD website



Rule 1109.1 Plans

Rule 1109.1 Application Count by Year



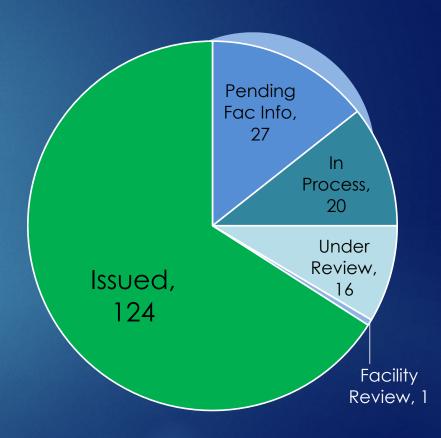
Rule 1109.1 Permit Applications

▶ Permit application processing status:

	Q4	Q4	Q3
	2023	2024	2025
Pending Facility Info.	0	18	27
In Process	48	20	20
Under Review	37	25	16
Facility Review	8	2	1
U.S. EPA Review	2	4	0
Issued	57	98	124
Total	152*	167	188

^{*} Various circumstances out of permitting staff's control prevented 100% issuance of Q4 2023 applications





Rule 1109.1 Implementation Progress

- Board requested periodic reporting after rule adoption
 - Board updates initially quarterly, now annual
- Other refinery projects processed in parallel
 - ~360 total applications in team inventory
 - New or modified equipment, other rule requirements, bulk loading terminals etc.
- Streamlining critical to implementation
 - Multiple meetings with WSPA and refineries to communicate strategies and requirements
 - Streamlined permit evaluation and development of templates for applications



Rule 1109.1 Implementation Progress

- Staff continually working to meet increased demands
 - Refinery permitting team staffing levels prioritized and fully staffed
 - ► Chair's Permitting Enhancement Program increased staffing in 2023

Current Rule 1109.1 Emission Reductions 2.87 tons NOx emissions per day

 Additional future emission reductions will occur with continued permitting and upcoming construction

Next Steps

- Complete processing first phase of Rule 1109.1 applications
 - Strategically process other refinery projects.
- Communication and outreach
 - Identify mechanisms that can better ensure timely permit processing
 - Communicate regulatory requirements and policies
 - Update affected AB 617 dommunities of plan revisions