



Proposed Amended Rule 463 – Organic Liquid Storage Public Workshop

OCTOBER 21, 2025

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AGENDA

Background

Proposed Amended Rule 463 (PAR 463)

Impact Assessments

Next Steps





Background

Rule 463 Background

- Rule 463 reduces volatile organic compound (VOC) emissions from storage tanks
- ☐ Rule 463 applies to above-ground storage tanks (ASTs) with:
 - A capacity of 75,000 liters (19,815 gallons) or greater used for storage of organic liquids
 - A capacity between 950 liters (251 gallons) and 75,000 liters (19,815 gallons) used for storage of gasoline
 - A potential for VOC emissions of six tons per year or greater used in crude oil and natural gas production operations



Last Amendment of Rule 463

- Rule 463 was last amended on June 7, 2024, to further limit VOC emissions from organic liquid storage tanks by establishing:
 - Periodic optical gas imaging (OGI) inspections
 - More stringent control requirements
 - Contingency measures to address Clean Air Act requirements



PAR 463 Background

- PAR 463 rule development was initiated to:
 - Clarify tank applicability for periodic OGI inspections
 - Ensure smaller gasoline tanks have a pathway to comply with control requirements



Smaller Gasoline Tanks

- Staff considers smaller gasoline tanks as those with a capacity between 950 liters (251 gallons) and 75,000 liters (19,815 gallons)
- June 2024 amendment to Rule 463 did not evaluate smaller gasoline tanks
 - Mostly above-ground gasoline dispensing tanks
- Further amendments to Rule 463 are necessary to clarify for smaller gasoline tanks:
 - Applicability of OGI inspections
 - Applicable options for vapor control performance



Smaller Gasoline Tanks – OGI Inspections

 Cost-effectiveness analysis was conducted for OGI inspections of smaller gasoline dispensing tanks

Random sample with 95% confidence level was selected (86 tanks)

Staff evaluated various OGI inspection scenarios which included the following variables:

 Frequency: Daily, every other day, weekly, every two weeks, monthly, and every two months

 Operator: Performed by internal employee (with purchase of an OGI camera) and through third-party service provider

OGI inspections determined to not be cost-effective for smaller gasoline tanks

Approximately \$8,500,000 per ton of VOC reduced



Smaller Gasoline Tanks – Vapor Control Performance

Existing Compliance Options

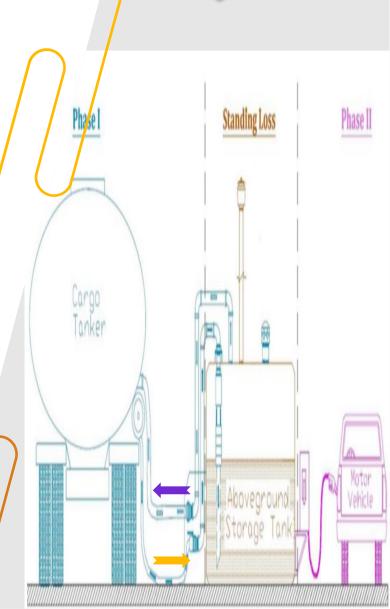
- A pressure-vacuum valve setting within 10 percent of the maximum allowable working pressure; or
- A vapor loss control device which complies with subdivision (d) for 98% efficiency by weight

Aboveground storage tanks (ASTs) at gasoline dispensing facilities might not be able to meet both California Air Resources Board's (CARB) standing loss control pressure range and Rule 463 pressure setting

Rule 463 test method for 98% efficiency is different from CARB certification method for ASTs for gasoline transfer/dispensing tanks

Smaller Gasoline Tanks – Other Regulatory Requirements

- Smaller gasoline dispensing ASTs are also subject to Rule
 461 Gasoline Transfer and Dispensing
- Rule 461 specifies vapor recovery performance requirements
 - Equipped with CARB certified vapor recovery systems
- CARB certified vapor recovery systems:
 - Phase I during the transfer of gasoline from the cargo tank to the AST
 - Enhanced vapor recovery (EVR) system (98% efficiency)
 - Pre-EVR (95% efficiency)
 - Phase II (95% efficiency) during dispensing of gasoline into the tank of the motor vehicle





Overview of PAR 463 Rule Changes

Clarify which tanks are subject to OGI inspection requirements

Add an additional compliance option to demonstrate vapor control performance for small gasoline tanks

Other editorial changes for clarity – OGI inspections required for all large tanks

Rule 461 Vapor Recovery System as an Additiona Compliance Option - Paragraph (e)(1)

Existing Two Compliance Options

- A pressure-vacuum valve setting within 10 percent of the maximum allowable working pressure
- A vapor loss control device which complies with subdivision (d) for 98% efficiency by weight

Added a Third Option

 Include a vapor recovery system for tanks meeting the requirements of Rule 461

OGI Inspection Requirement Clarifications— Subdivision (f)

Subdivision (f) - Monitoring Requirements

 OGI inspections required in subparagraph (f)(3)(D) apply to all types of tanks, except for the smaller gasoline tanks



Further Clarification on Tank Types

The following provisions were updated to specify that requirements only apply to floating roof tanks and align rule language for consistency:

- □ Paragraph (e)(2) floating roof requirement
- □ Subparagraph (f)(1)(A) inspection and maintenance plan
- □ Subparagraph (f)(3)(C) electronic notification of planned maintenance
- □ Subparagraph (g)(1)(A) inspection report form requirement





OGI Inspections for Smaller Gasoline Tanks – Subparagraph (f)(3)(D)

OGI inspections are not required for smaller gasoline tanks



Impact Assessments

Costs and Emission Impacts

Costs

 PAR 463 is not expected to impose any additional costs

Emission Impacts

No additional emission reductions from PAR 463

Socioeconomic Impacts

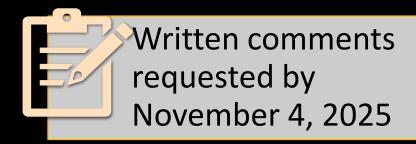
- The proposed amendments to Rule 463 are administrative in nature and do not affect air quality or emission limitations
- A socioeconomic impact assessment is not required under Health and Safety Code Sections 40440.8 and 40728.5

California Environmental Quality Act (CEQA)

- PAR 463 is a project subject to CEQA
- PAR 463 is comprised of rule requirements, clarifications, and administrative changes without requiring physical modifications
- No adverse environmental impacts are expected
- A Notice of Exemption will be prepared

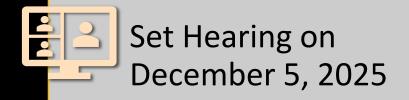


Next Steps





Stationary Source Committee on November 21, 2025





Please note that under the California Public Records Act (Gov. Code Section 7920.000 et seq.) your written and oral comments, attachments, and associated contact information (e.g., your address, phone, email, etc.) become part of the public record and can be released to the public on request or posted on the South Coast AQMD website.

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